



Tube Fabricating Equipment Weights		Tube Fabricating Equipment Weights		Tube Fabricating Equipment Weights	
Part No.	Approx. Ship Weight (lbs.)	Part No.	Approx. Ship Weight (lbs.)	Part No.	Approx. Ship Weight (lbs.)
Radius Blocks (412, 420 & 424)		HB632 Hydraulic Tube Bender		Clamp Blocks for HB632	
550579	1	631050 (632)	245	864266	4
550580	1	660221	8	631092	3
550581	2.5	900085	30	631093	3
50582	3	Radius Blocks (HB632)		027418-28	5
50583	4	540502	3	027418-32	5
550584	5	530763	3.5	Metric Clamp Blocks for HB632	
621046	7	530764	4	790017	3
621047	9	530765	6	780194	4
621048	9.5	530766	10	780195	3
621049	10	530768	14	780186	4
870149	11	530770	54	Metric Slide Blocks for HB632	
Small Radius Blocks (412, 420 & 424)		590512-18	35	790016	8
550573	2	590515-24	4	780191	11
550574	2	590518-30	6	780192	9
550575	2.5	590521-36	7	780193	8
550576	2.5	590523-42	8	Bender Table	
550577	3	590524-48	10	520515	470
550578	4	590526-54	12	Mandrel Rod Stop Assemblies	
Close Bend Radius Blocks		590630-72	16	550571	5
590533	2	631060-128	50	631141	20
590535	3	Close Bend Radius Blocks for HB632		Universal Side Angle Indicator	
590537	3	530597	3.5	520520	25
Metric Slide Blocks (412, 420 & 424)		530601	5	Karryflare	
820091	3	530605	6	Inch Flaring Dies for Karryflare	
820092	5	530609	8	M 047415-1	4
820093	5	530613	10.5	M 157408-1	4
Metric Radius Blocks (412, 420 & 424)		530621	12	M 067415-1	4
820090-6mm	1	530625	13	M 087415	4
820090-8mm	2	Metric Radius Blocks for HB632		M 107415	3.5
820090-10mm	2	810023	3	M 127415	3.5
820090-12mm	3	780175	3.5	M 167415	3.5
820090-14mm	3	780176	4	M 207415	3
820090-16mm	4	780177	4	M 157438	3
820090-18mm	4.5	780178	5	Parflange Tooling	
820090-20mm	6.5	780179	6	Pin and Die Set (1025)	4.5
820090-22mm	7	780180	8	Pin (1025)	.75
820090-25mm	9.5	780181	9	Die (1025)	3.75
820090-28mm	10	780182	10.5	CP432 Parflange Machines	
820090-30mm	10.5	780183	12	1050	840
820090-32mm	11	780184	13	1025	175
Tube Preparation Centers		Metric Close Bend Radius Blocks for HB632			
TP432	560	780185	3.5		
TP1025	880	780186	3.5		
EO Presetting Tooling		780187	4		
EOMAT-III A	221	780188	5		
Nut Die	1.75	780189	6		
Body Die	.75	780190	6.5		
Foot Pedal Switch	9.5				
EO-Karrymat	55				

Table N9 — Tube Fabricating Equipment Weight Chart (cont'd.)

Dimensions and pressures for reference only, subject to change.